

SPECIFICATION AMENDMENTS:

Amend the Abstract of the Invention beginning on page 1, line 2, to read as follows:

ABSTRACT OF THE INVENTION

~~The present invention relates to an insert molding~~ A method for injection molding of resin or rubber at an insert set positioned in a lower mold ~~by injecting injects and filling fills~~ melted resin or rubber into a cavity of an upper mold through a gate, ~~in a state where the upper mold and lower mold are disposed so as to be opposed to each other, and the invention relates to a~~ The lower metal mold ~~therefor, wherein~~ has a flexible ~~movable~~ supporting member ~~having flexibility, on which the above-described~~ supporting the mold insert, ~~is placed, The supporting member is vertically movably-disposed~~ movable in a recess formed on the upper surface of the ~~above-described~~ lower mold[[],]. ~~and the~~ The underside thereof is supported by the tip ends of shafts ~~of a plurality of pressing means~~ members that operate independently, ~~operate, and the corresponding~~ The movable supporting member is moved while being pressed by the respective shafts of the ~~corresponding~~ pressing means members to the upper mold at a plurality of positions[[],]. ~~and~~ The resin or rubber is molded when ~~molding is carried out in a state where the upper surface of the above-described insert is uniformly brought into contact with~~ contacts the underside of the upper mold by bending ~~deformation of the corresponding~~ movable supporting member.

Amend page 6, paragraph beginning on line 26, to read as follows:

~~Fig. 3 is a~~ Figs. 3A and 3B are general view views explaining flexibility of a movable support member;

Amend page 7, paragraph beginning on line 1, to read as follows:

~~Fig. 4 is a~~ Figs. 4A-4D are general ~~view~~ views showing a cycle of injection molding by using a metal mold according to the invention;

Amend page 7, paragraph beginning on line 3, to read as follows:

~~Fig. 5 is a~~ Figs. 5E and 5F are general ~~view~~ views showing a cycle of injection molding by using a metal mold according to the invention; and

Amend page 7, paragraph beginning on line 5, to read as follows:

~~Fig. 6 is a view~~ Figs. 6A and 6B are views explaining the prior art example.